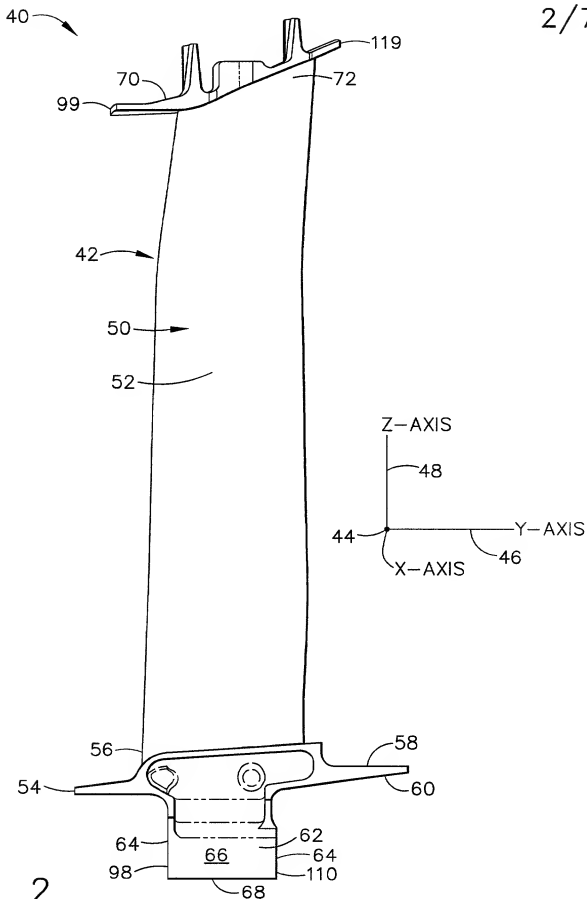


FIG. 1

2/7



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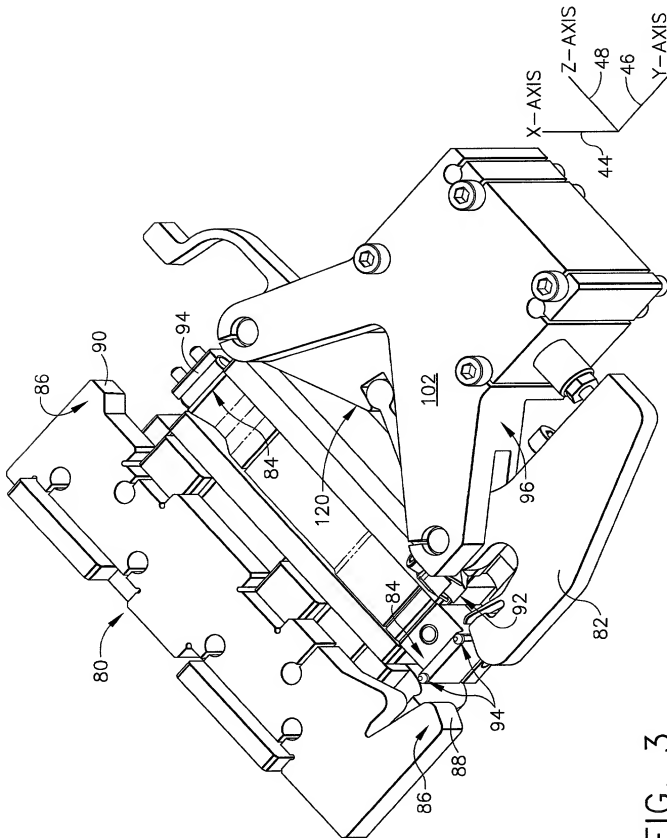


FIG. 3

FIG. 3 is a perspective view of a fixture for clamping a gas turbine component blank and its use in shaping the gas turbine component blank.

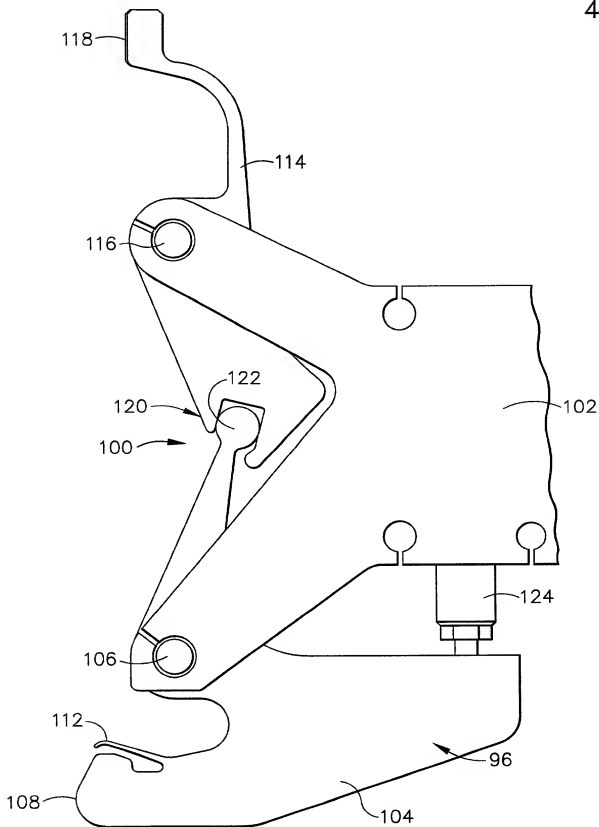


FIG. 4

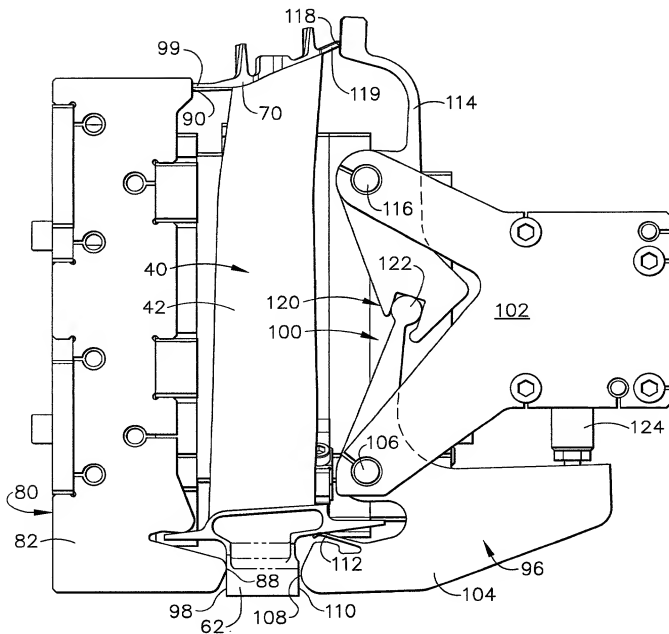


FIG. 5

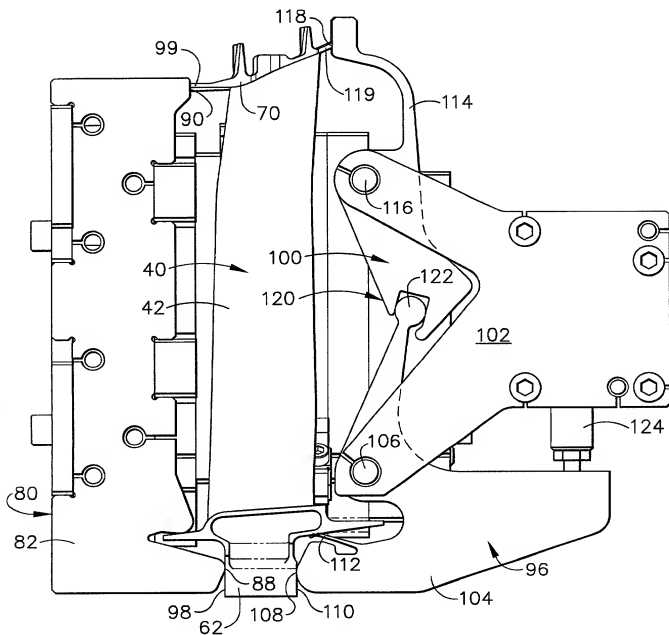


FIG. 6

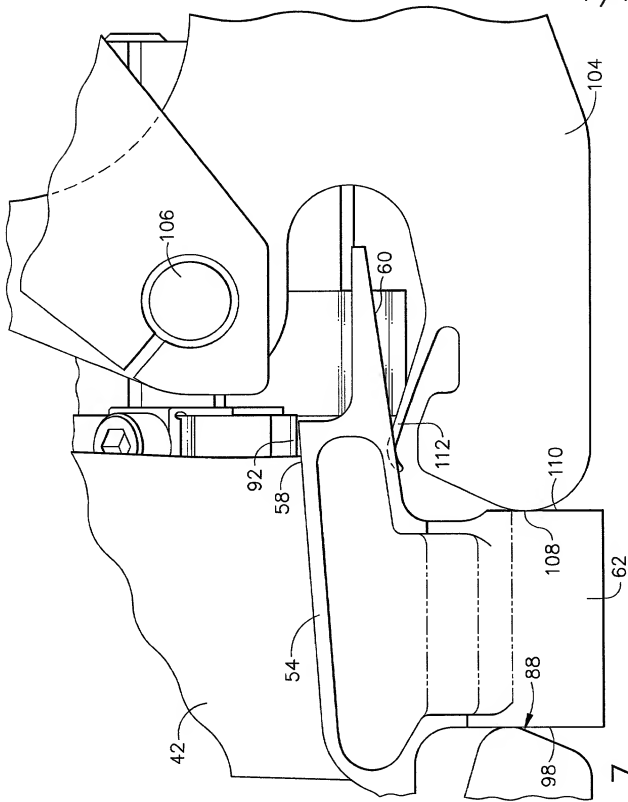


FIG. 7

[illegible]